

Date: Tuesday, 11/14/2006 10:13:16 AM
 User: Kim Johnston

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : RUBBER SPACER |
| Job Number : 29445 | |
| Estimate Number : 11865 | |
| P.O. Number : N/A | Part Number : D23971 |
| This Issue : 11/14/2006 S.O. No. : N/A | Drawing Number : D2397 REV C |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : SMALL /MED FAB | Drawing Revision : C |
| Previous Run : 27768 | Material : N/A |
| Written By : <u>JA</u> | Due Date : 11/21/2006 Qty: 8 Um: Each |
| Checked & Approved By : <u>JA 06/11/14</u> | |
| Comment : Est. A98.12.15 New Issue DM | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-------|---------|
| 1.0 | D2397 | Cushion |
|-----|-------|---------|



0.06750

Cushion

53977



Comment: Qty.: 0.06750 sf(s)/Unit Total : 5.3997 sf(s)
 D2397 1/16" NEOPRENE BATCH: B16919

PFD

| | | |
|-----|-------------|-------------------------------|
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

MF - 06-11-16

| | | |
|-----|-----|------------------------------|
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|

**Comment:** INSPECT WORK TO CURRENT STEP

SB 06/11/20

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: S742

06/11/20

⑤

| | | |
|-----|------|------------------------------|
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



⑤

Comment: FINAL INSPECTION/W/O RELEASE

06/11/21

Job Completion



u 06.11.21

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|------|--|----|----------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 06-11-20 | 1 | Qty per unit s/B 0.0675 permanent chg | Le | 06-11-20 | | Le | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/20

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|----------|----------|-----------------------------------|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| BW | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. C |
| KE | # | D2397 | SHEET 1 OF 1 |
| DATE | | TITLE | SCALE |
| 98.12.03 | | RUBBER CUSHION | 2:3 |
| A | 95.03.22 | NEW ISSUE | |
| B | 96.02.16 | ADDED D2397-3 | |
| C | 98.12.03 | D2397-3 REDESIGNED; ADDED D2397-5 | |

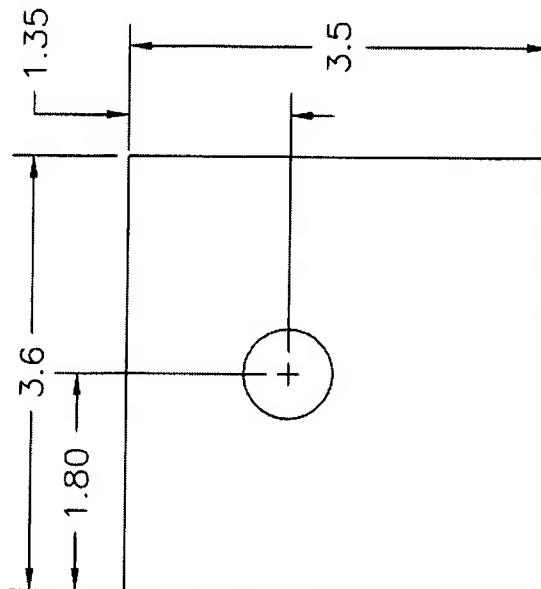
RELEASED
98.12.14 KE

~~SUPERCEDED BY~~

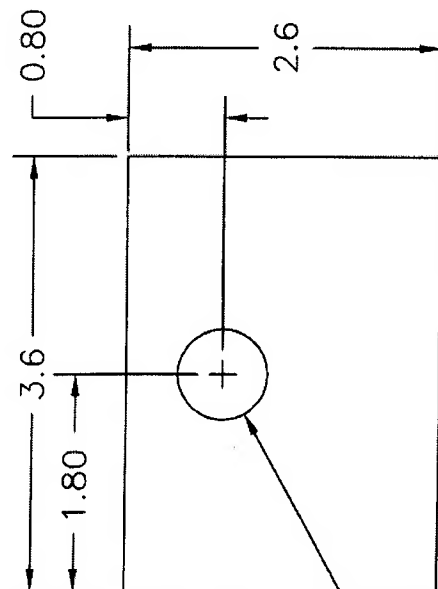
UNDER REVIEW

01.03.15 CP
DESIGN OK, BUT CHECK
WITH JB BEFORE
MANUFACTURE

CP 04.11.05

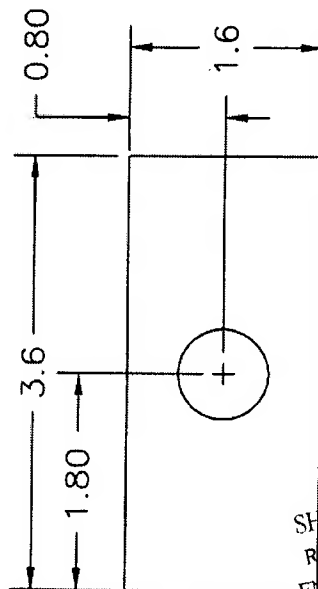


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29445

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED